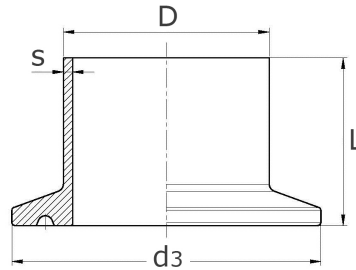


clamp ferrule DIN 32676

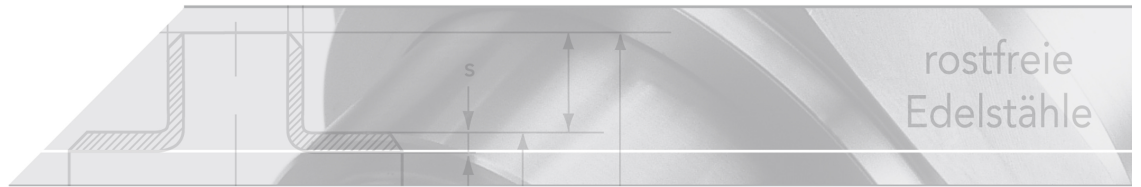
[short name: 1127.1\\*](#)


## technical product sheet

d3	DN	D	s	L	kg	Art.-Nr.
25	8	13,5	1,6	21,5	0,020	TCST-013-025-N
25	10	17,2	1,6	21,5	0,020	TCST-017-025-N
50,5	15	21,3	1,6	21,5	0,080	TCST-021-050-N
50,5	20	26,9	2,0	21,5	0,072	TCST-026-050-N
50,5	25	33,7	2,0	21,5	0,070	TCST-033-050-N
64	32	42,4	2,0	21,5	0,110	TCST-042-064-N
64	40	48,3	2,0	21,5	0,090	TCST-048-064-N
77,4	50	60,3	2,0	21,5	0,120	TCST-060-077-N
91	65	76,2	2,0	21,5	0,124	TCST-076-091-N
106	80	88,9	2,0	21,5	0,180	TCST-088-106-N
130	100	114,3	2,0	28,0	0,250	TCST-114-130-N
155	125	139,7	2,0	28,0	0,370	TCST-139-155-N
183	150	168,3	2,6	28,0	0,510	TCST-168-183-N
233,5	200	219,1	2,6	28,0	0,660	TCST-219-233-N
286,1	250	273,0	2,6	28,0	0,833	TCST-273-286-N
338,5	300	323,9	2,6	28,0	0,965	TCST-323-338-N

available material: ask

Systems &gt; clamp connections &gt; clamp ferrules



Piece form	Weld type
Short design (KK)	for butt welding
Long design (KL)	for orbital welding

Provided that suitable clamps and sealants are used, the permissible pressures are designed for a temperature of between -10°C and +140°C.

Pipe outside-Ø	max. permissible pressure
to 42,4 mm	max. 25 bar
to 76,1 mm	max. 16 bar
to 219,1 mm	max. 10 bar

Sealing material	Hardness	Colour
EPDM	70° +/- 5° Shore A	black
H-NBR	70° +/- 5° Shore A	black
NBR	70° +/- 5° Shore A	white
PTFE	no resilience	pure white
VMQ (silicone rubber)	75° +/- 5° Shore A	red-brown
Viton/ FKM (fluorine rubber)	70° +/- 5° Shore A	green

### Overview flange diameter

Size	ISO 1127	DIN 32676/B
DN 8/ 13,5	34	25
DN 10/ 17,2	34	25
DN 15/ 21,3	34	50,5
DN 20/ 26,9	50,5	50,5
DN 25/ 33,7	50,5	50,5
DN 32/ 42,4	50,5	64
DN 40/ 48,3	64	64
DN 50/ 60,3	77,4	77,5
DN 65/ 76,1	91	91
DN 80/ 88,9	106	106

